

# QUALITY CONTROL OF VACCINES:

## How do we ensure the safety and quality of vaccines ?

**Koen Brusselmans**

# Importance of vaccination

- After access to clean water > vaccination = most important factor for saving lives worldwide.
- Vaccines: widely used.

**Belgium: +1 million vaccine doses / year.**

- Vaccines: to prevent disease (not for treatment) > administered to healthy people.



# Importance of vaccination

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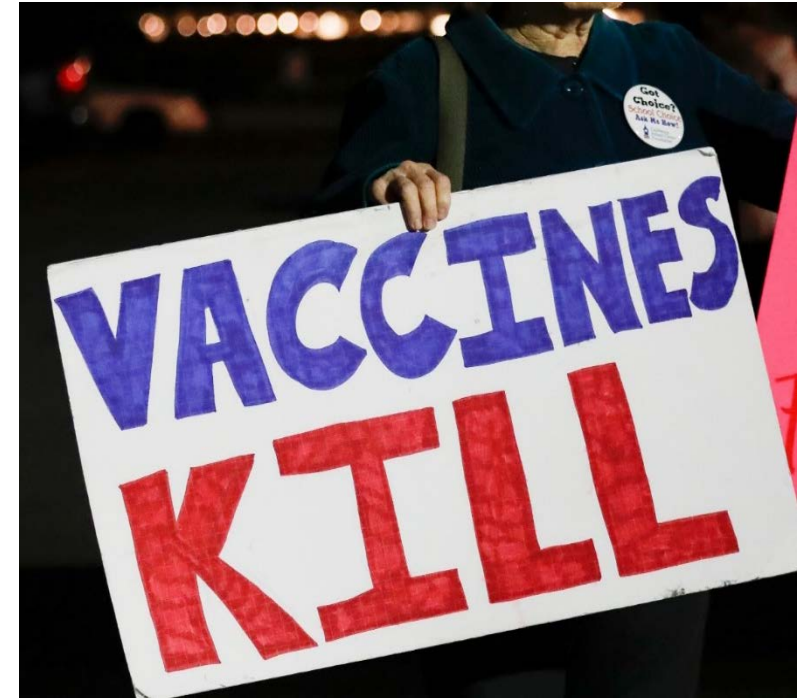
- Vaccines: to prevent disease (not for treatment) > administered to healthy people.
- **Vaccines need to be safe + efficacious.**



**Vaccines have the most stringent quality control system of all medicinal products in Europe.**

# High level of vaccine hesitancy / antivax sympathy

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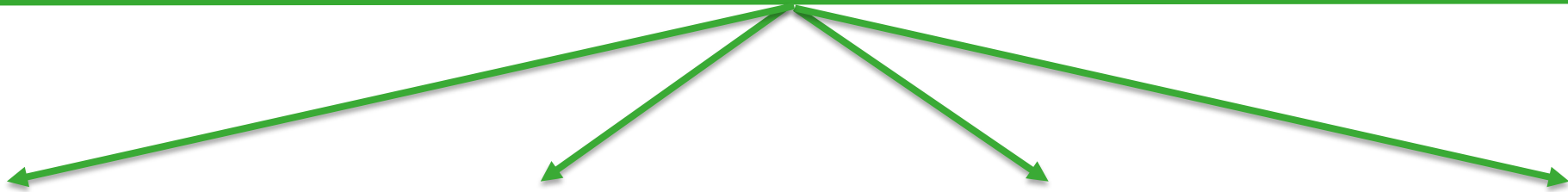
**Important to properly explain and communicate to the broad public how the quality and safety of vaccines is ensured.**

# EU: 4 levels of quality control for vaccines

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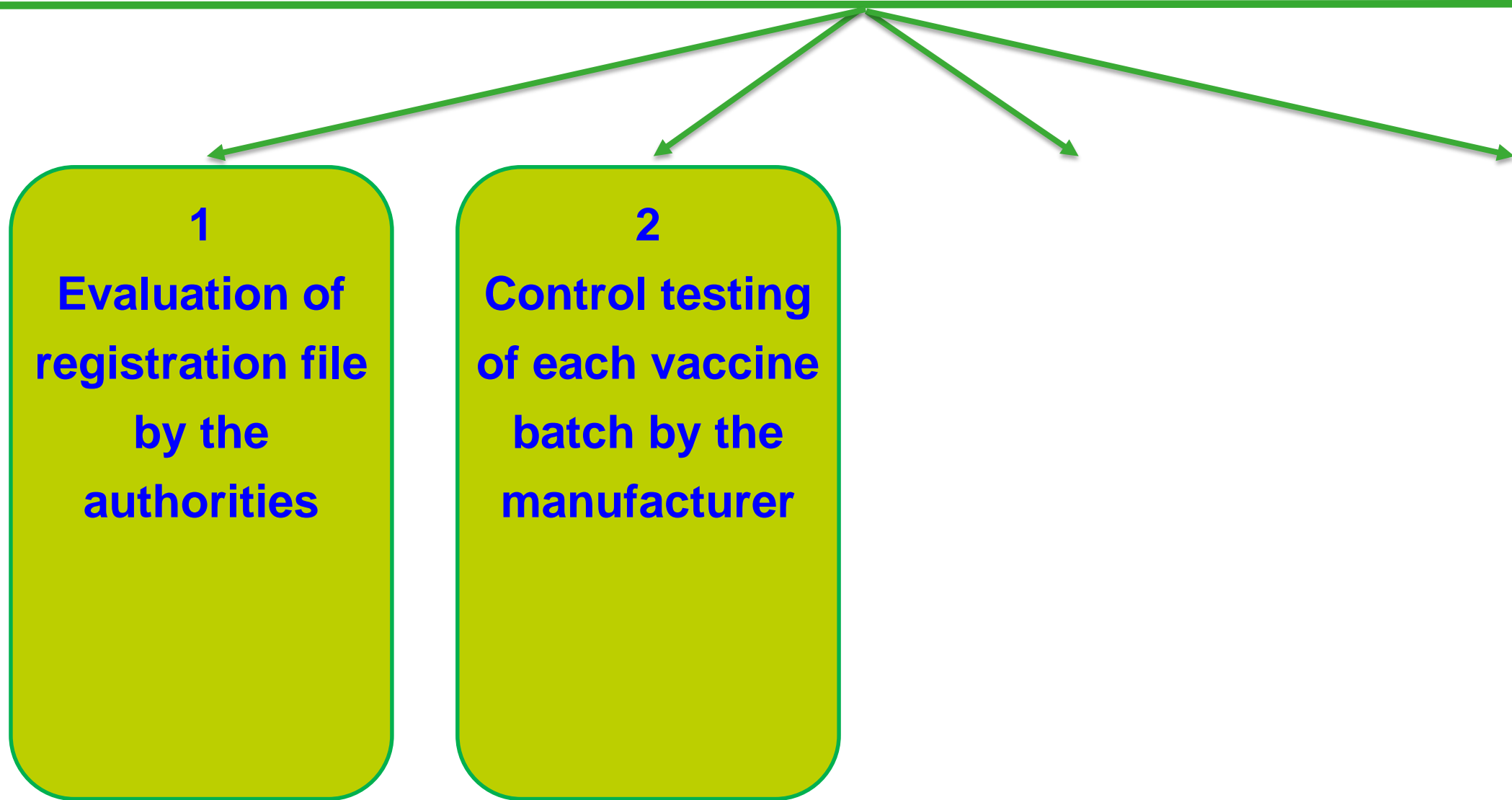
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**Evaluation of  
registration file  
by the  
authorities**



# EU: 4 levels of quality control for vaccines

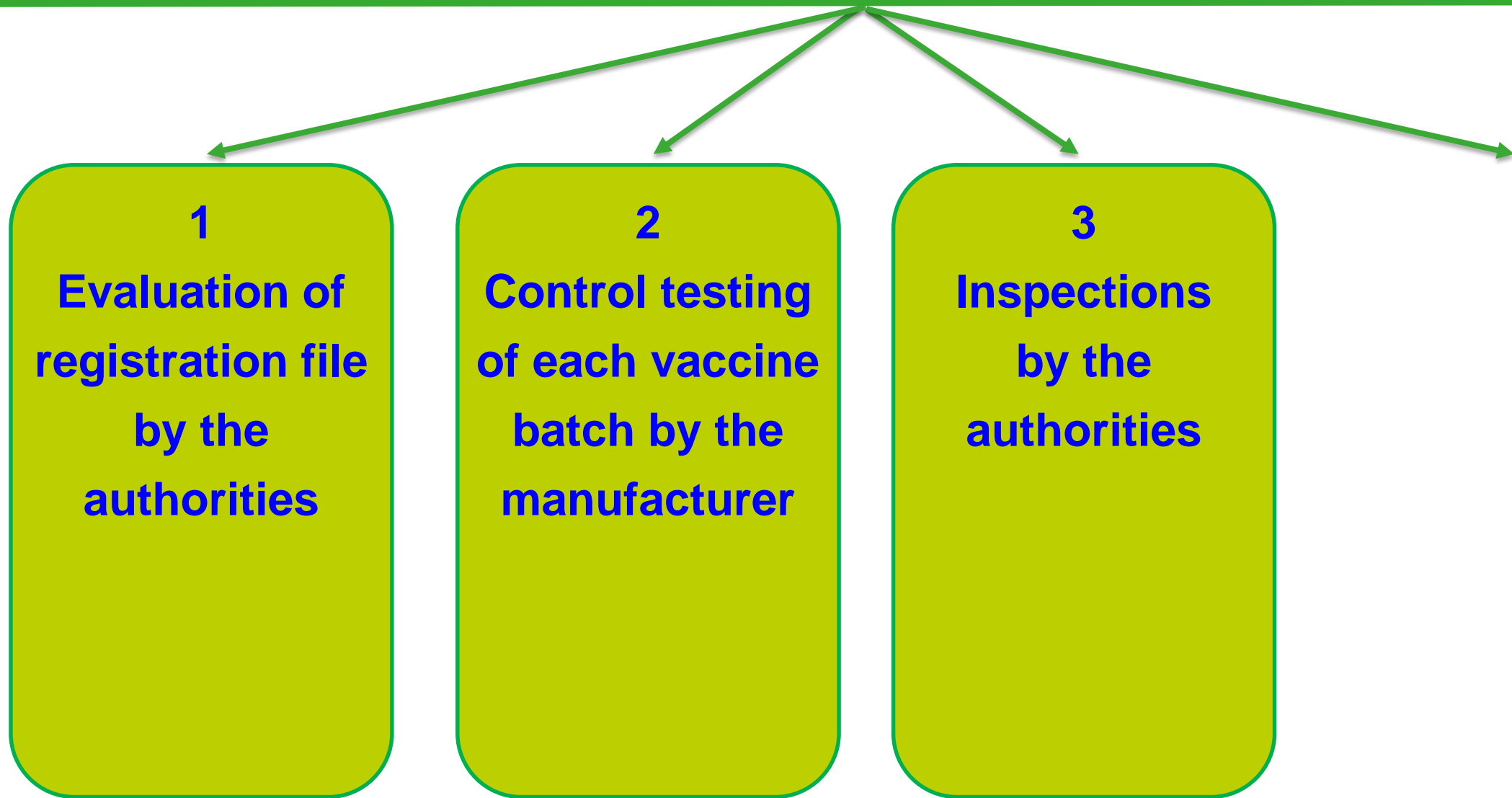
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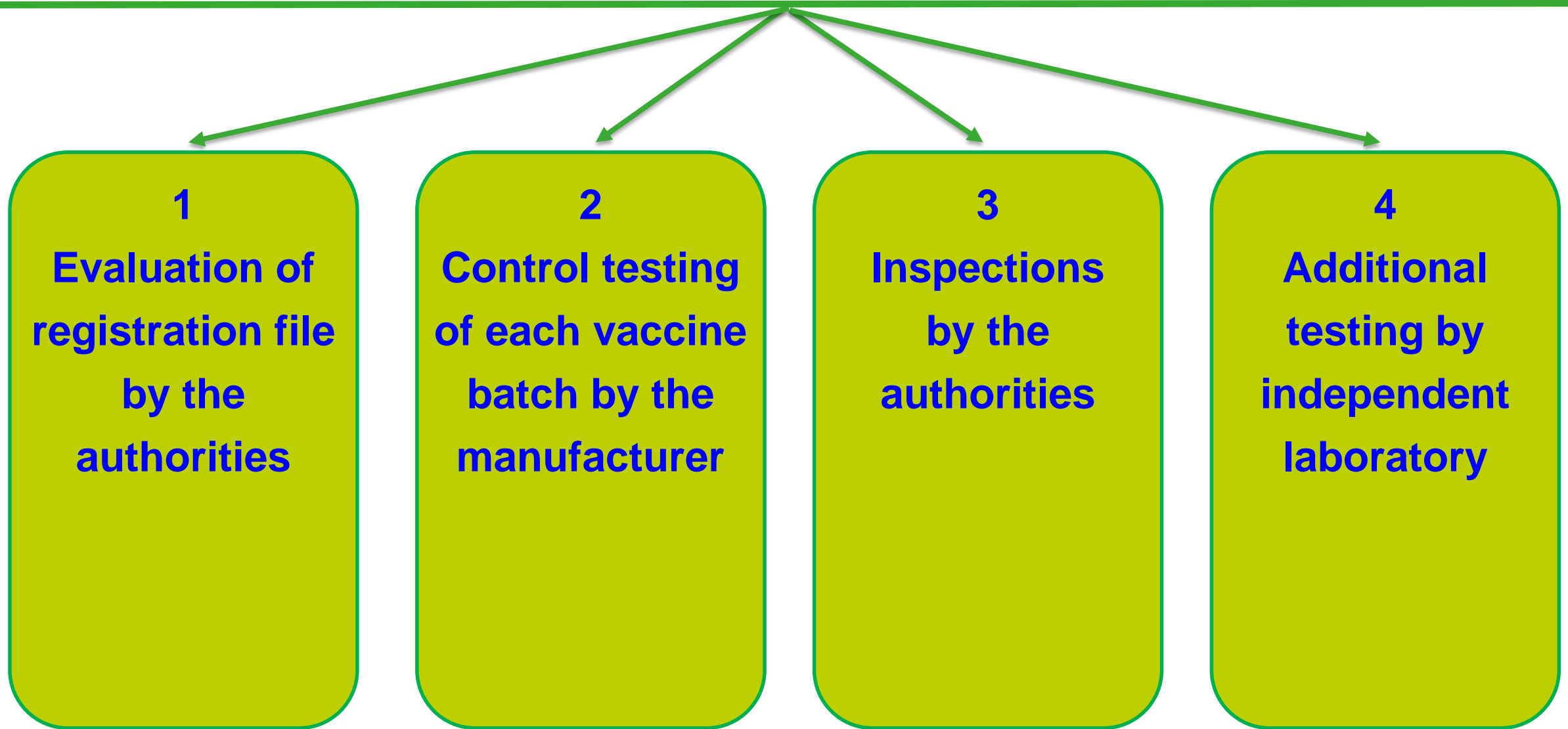
# EU: 4 levels of quality control for vaccines

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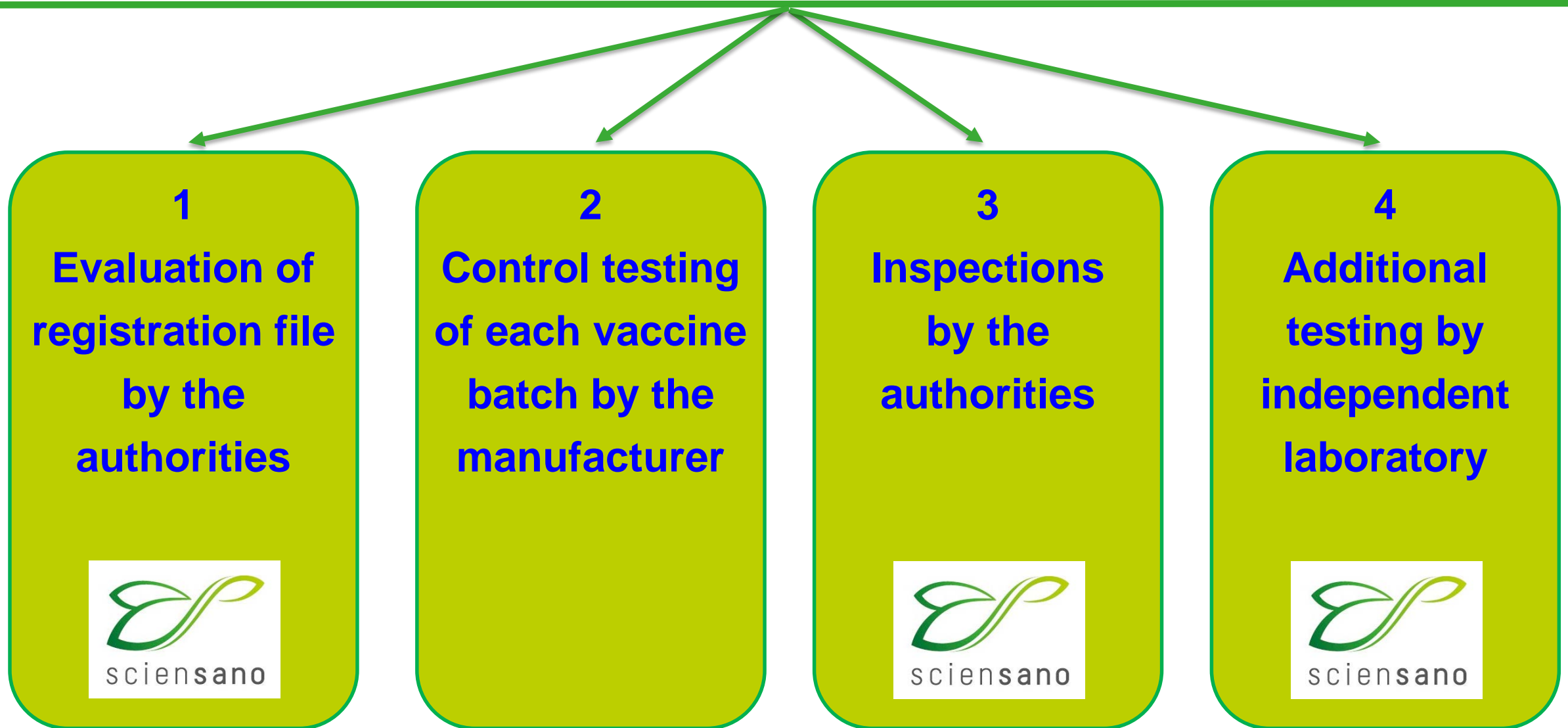
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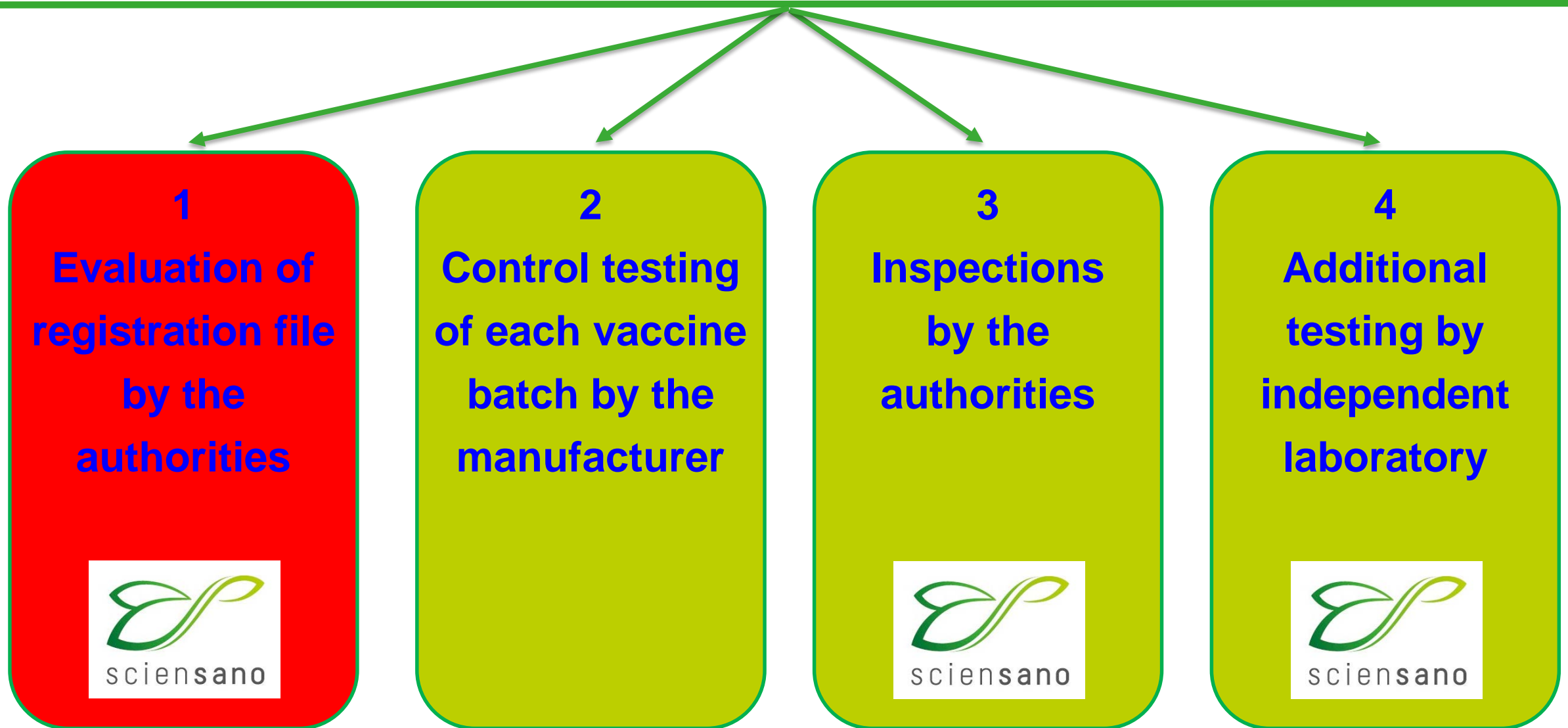
# EU: 4 levels of quality control for vaccines

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# EU: 4 levels of quality control for vaccines

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# Evaluation of registration file

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Before a vaccine can be used, the company has to submit the registration file to the competent authorities (FAMHP, EMA).



The authorities perform an evaluation of the registration file.

During review procedure: questions are raised, additional information is requested.

**Only when all data are found acceptable, the vaccine is approved.**

# Vaccine registration file: 3 parts



## 1: Quality

- manufacturing process
- vaccine composition
- control testing



## 2: Pre-clinical

- absorption
- metabolism
- toxicology

## 3: Clinical

- Data from clinical studies in humans
- efficacy
  - safety

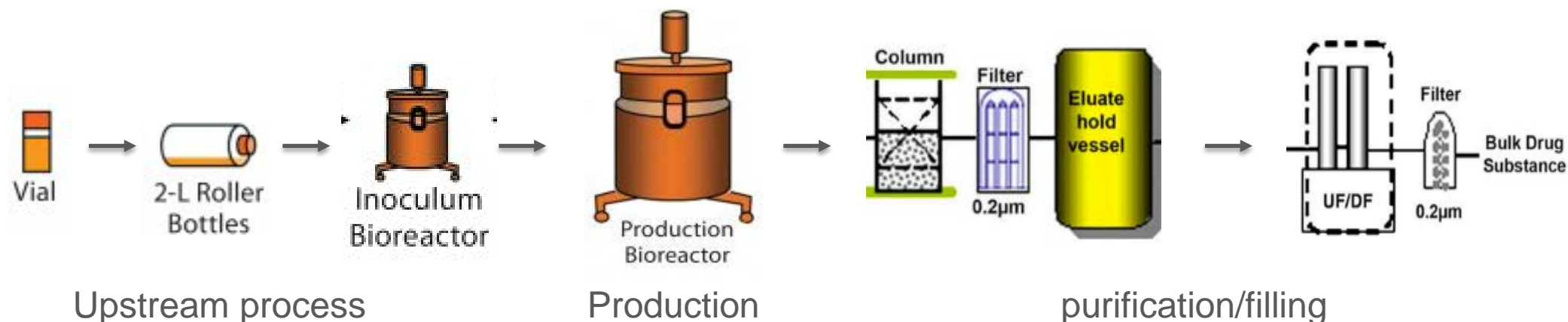
*Quality part of vaccine files evaluated by Sciensano  
(in collaboration with FAMHP)*

# Content of registration file: Quality part

Information on:  
vaccine production  
facilities



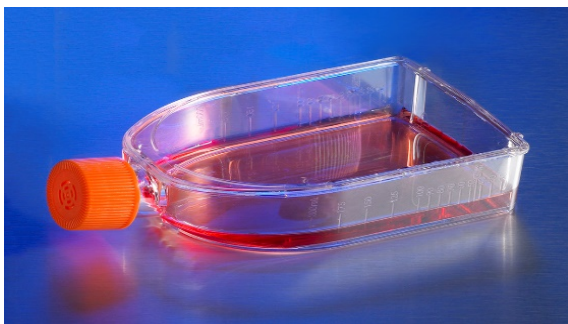
Information on:  
all different steps of the vaccine production process.





# Content of registration file: Quality part

Information on: **quality of all materials used during vaccine production**



Cells to grow vaccine



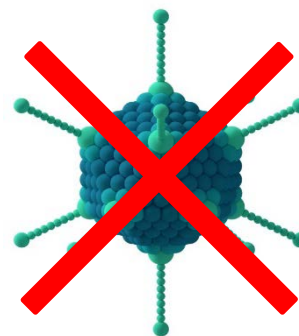
Reagents (purity, content)



Equipment (filters,...)



Vials  
Syringes  
(leachables)



Absence of  
microbial  
and viral  
contamination

# Content of registration file: Quality part

## Vaccine specifications:

- Fixed panel of quality parameters.
- Should be analysed on each vaccine batch.
- Using validated test methods.

Quality parameter	Acceptance criteria
Antigen content / activity	
Purity	
Integrity	
Residual protein impurity	
pH	
Sterility	



# Content of registration file: Quality part

## Vaccine specifications:

- Fixed panel of quality parameters.
- Should be analysed on each vaccine batch.
- Using validated test methods.
- **Strict acceptance limits (clinically qualified > safe and efficacious).**

Quality parameter	Acceptance criteria
<b>Antigen content / activity</b>	<b>15 µg- 25 µg</b>
Purity	> 99 %
Integrity	> 95 %
Residual protein impurity	< 20 ng / dose
pH	6,2 – 7,2
Sterility	sterile

# Content of registration file: Quality part

## Vaccine specifications:

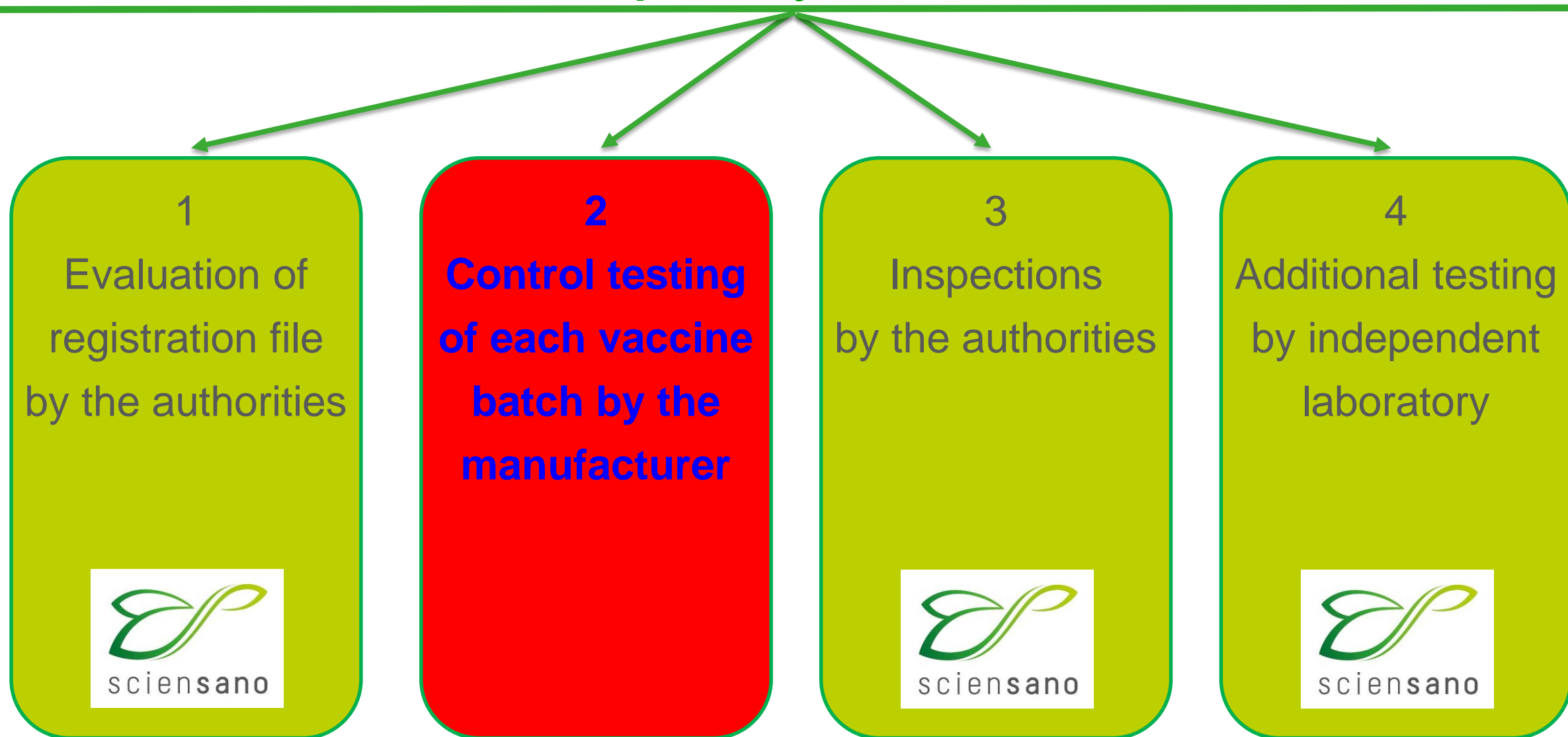
- Fixed panel of quality parameters.
- Should be analysed on each vaccine batch.
- Using validated test methods.
- Strict acceptance limits (clinically qualified > safe and efficacious).
- **Results from several lots:**
  - at release
  - at end of their shelf life (> stability).

Quality parameter	Acceptance criteria
Antigen content / activity	15 µg- 25 µg
Purity	> 99 %
Integrity	> 95 %
Residual protein impurity	< 20 ng / dose
pH	6,2 – 7,2
Sterility	sterile

**Companies cannot deviate from the content / conditions of the registration file.**

# EU: 4 levels of quality control for vaccines

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# Control testing by company

- Every single vaccine batch has to be tested by the manufacturer.
  - Vaccine batch = yield of a single production run in a fermentor that is purified and filled in vials / syringes.
- Testing according to specifications in registration file:
  - Using fixed testing panel.
  - Using validated methods.



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  - Vaccine batch = yield of a single production run in a fermentor that is purified and filled in vials / syringes.
- Testing according to specifications in registration file:
  - Using fixed testing panel.
  - Using validated methods.
  - **Results should comply with specifications limits** (clinically qualified, approved by authorities).
- **Vaccine batches outside limits cannot be released.**



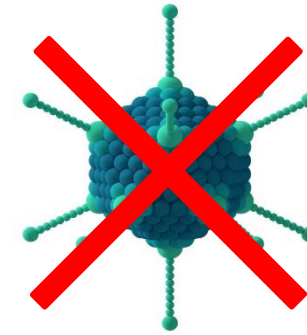
Quality parameter	Acceptance criteria
Activity / content	<b>15 µg- 25 µg</b>
Purity	<b>&gt; 99 %</b>
Integrity	<b>&gt; 95 %</b>
Residual protein impurity	<b>&lt; 20 ng / dose</b>
pH	<b>6,2 – 7,2</b>
Sterility	<b>sterile</b>

# Control testing by company

➤ Vaccines containing inactivated viruses /bacteria > additional specifications

➤ E.g. influenza or poliovirus vaccine

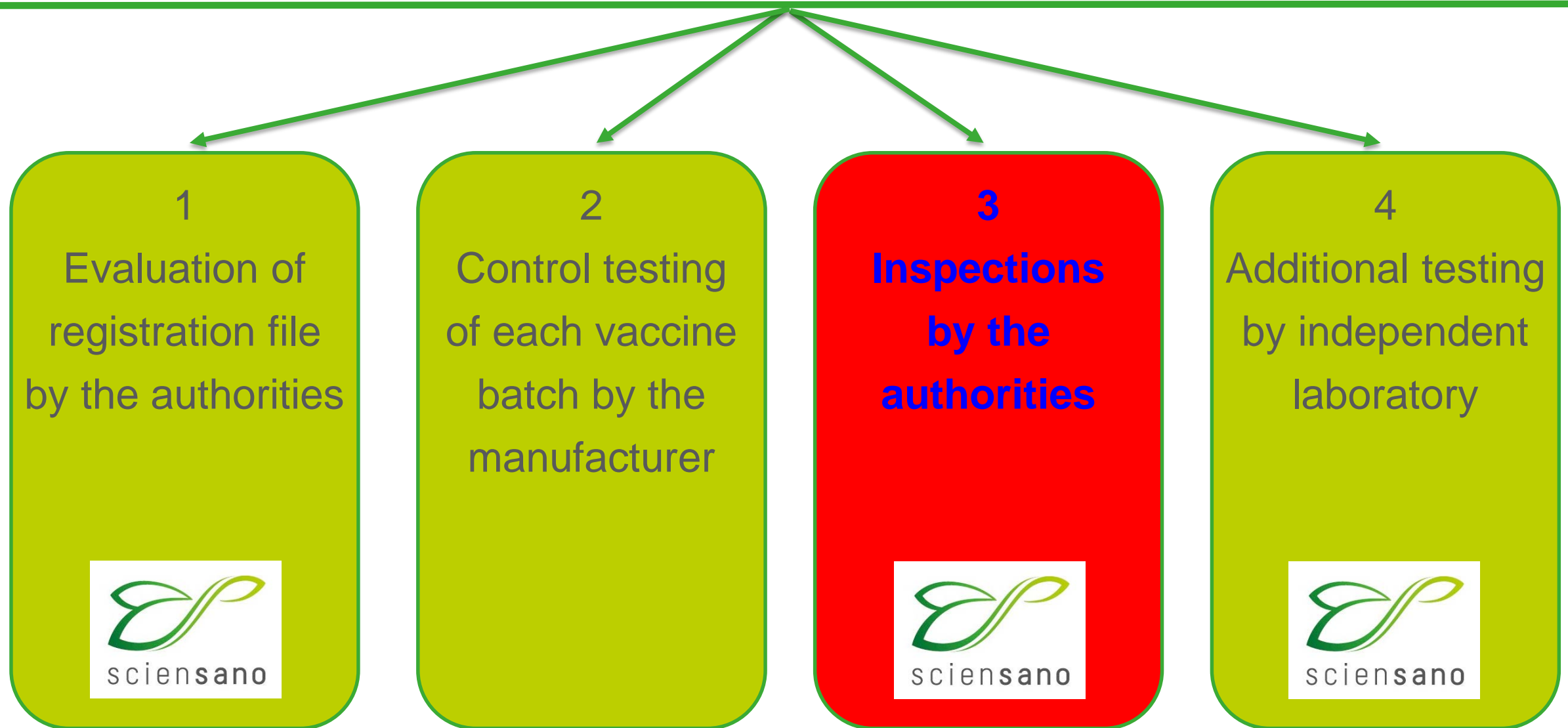
- Test for possible residual live virus or bacteria.
- If toxic compounds are used for inactivation:
  - > test for possible residuals (e.g. formaldehyde).



⇒ **Only vaccine batches that fully comply with all specifications, can be released.**

# EU: 4 levels of quality control for vaccines

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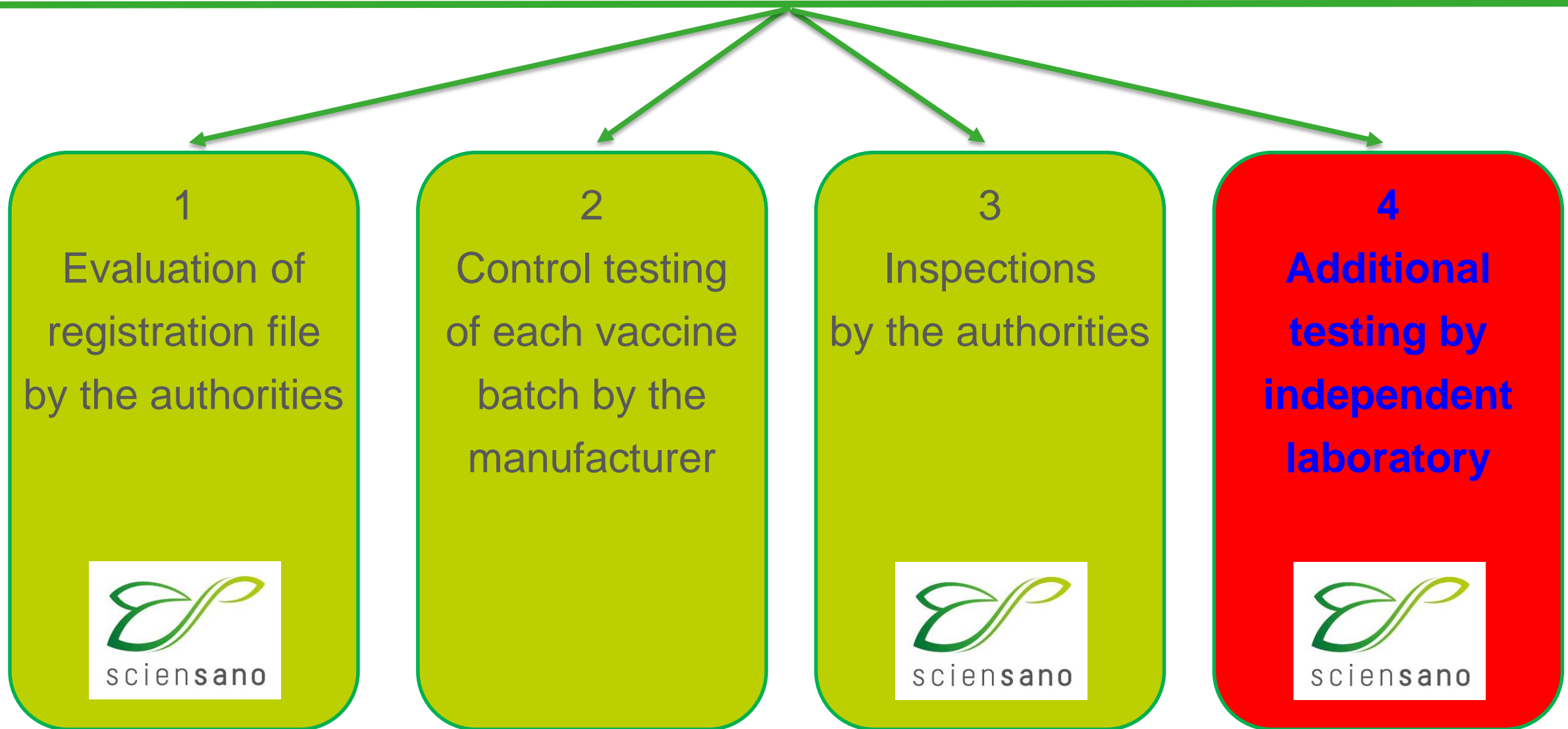
# Inspections

- All vaccine production sites have to be inspected:
    - before vaccine approval.
    - post-approval, every 2-3 years.
  - Inspectors verify if manufacturing and control testing by company is:
    - compliant with the registration file
    - compliant with the GMP legislation (Good manufacturing practices).
      - Production process and testing.
      - Quality of materials.
      - Proper recording and full traceability during vaccine manufacturing.
- ⇒ *Sciensano participates in GMP inspections (vaccines) performed by FAMHP.*



# EU: 4 levels of quality control for vaccines

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# Control testing by OMCL

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- EU legislation (EU directive 2001/83/EC):
  - allows member states to implement additional level of quality control.
  - **only for vaccines and plasma-derived products.**
- In most EU member states (including Belgium), this testing is mandatory.  
Before a vaccine batch can be released to the market, every batch
  - has to be tested by the company.
  - has to undergo an additional testing by an independent laboratory (OMCL)
- OMCL: Official medicines control laboratory.

➤ Belgian OMCL =



# Control testing by OMCL

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- **European OMCL network: coordinated by EDQM (European directorate for quality of medicines).**
- EDQM and OMCLs define for each type of vaccine the mandatory OMCL tests.

Selection of most important quality parameters:  
*activity, purity, integrity.*

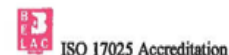


# Control testing by OMCL

- OMCL performs independent testing.
- If test results are compliant with specifications:
  - > **batch release certificate.**
- If results are not compliant:
  - > **non-compliance certificate.**
  - > batch must be destroyed.



Quality of Vaccines and Blood Products



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## EU OFFICIAL CONTROL AUTHORITY BATCH RELEASE CERTIFICATE FOR IMMUNOLOGICAL PRODUCTS

EU/EEA OFFICIAL CONTROL AUTHORITY BATCH RELEASE CERTIFICATE – Finished Product

Examined under Article 114 of Directive 2001/83/EC as amended by Directive 2004/27/EC (Immunological Medicinal Products) and in accordance with the Administrative Procedure for Official Control Authority Batch Release.

Trade name:	INFANRIX HEXA
International non-proprietary Name / Ph. Eur. name / common name:	Diphtheria, Tetanus, Pertussis (Acellular Component), Polomyelitis (Inactivated), Hepatitis B (rDNA) with separate Haemophilus Type B Conjugate Vaccine (Adsorbed)
Batch numbers appearing on the package and other identification numbers associated with this batch <sup>1</sup> :	Final packaging lot: A21CD367 DTPa-IPV-HepB lot: AC21B693D Hiberix component lot: AHIBD300B

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To release a vaccine batch to the market:

**Test results from both the manufacturer and the OMCL must comply with the acceptance limits of the vaccine specifications.**

OMCL testing > additional guarantee for vaccine quality, safety and efficacy.



# OMCL network

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- OMCL laboratories in more than 20 EU countries.
- OMCLs: - operate under a strict quality system.
  - inspected by other OMCLs and EDQM.
  - can only use validated methods for vaccine testing.
- Batch release certificates granted by OMCL > **mutual recognition**.  
**Certificates are valid in all EU member states.**
- Companies can choose an OMCL (choice depends on available expertise).
- **Sciensano (BE OMCL): one of most important OMCLs in EU for vaccines.**





# Vaccines tested by Sciensano (BE OMCL)

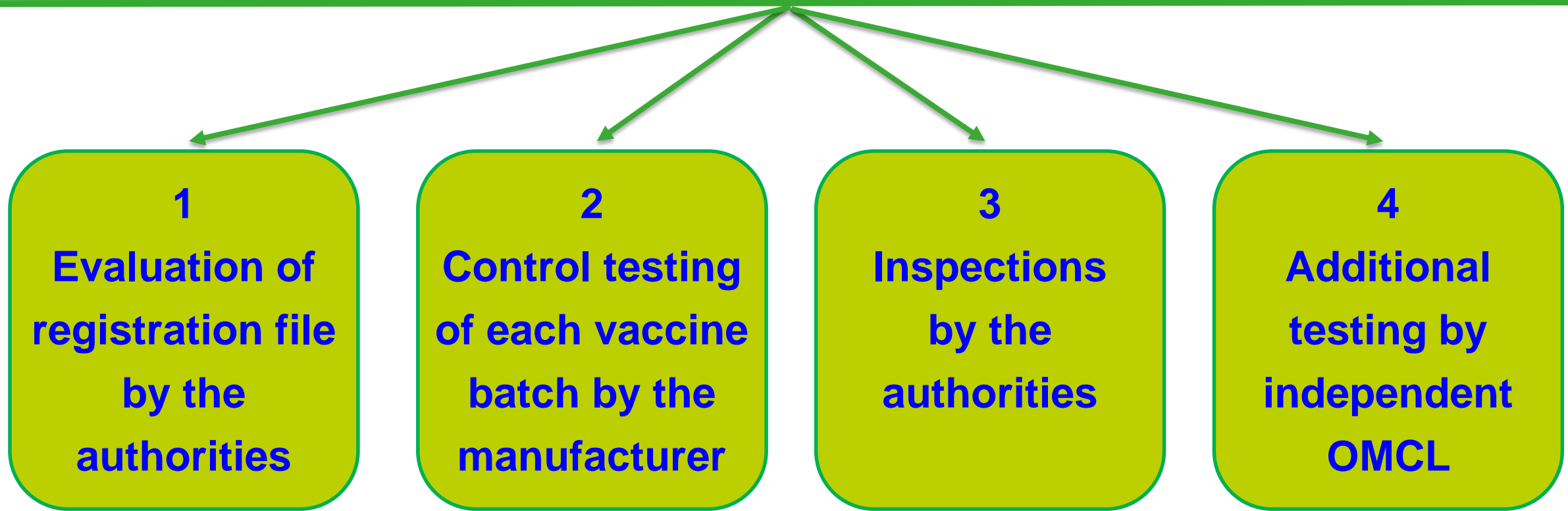
More than 30 different vaccines from 6 different vaccine manufacturers.



year	# vaccine lots tested (certificates)
2018	<b>1122</b>
2019	<b>969</b>
2020	<b>951</b>
2021	<b>1280</b>

# Conclusion: 4 levels of vaccine quality control

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**Vaccines have the most stringent quality control system of all medicinal products in Europe.**

## Contact

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